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D4406-043
Job Sheet 197397



Part No: D4406-043

Job Qty: 5 pcs

Part Name: Aft Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/5/19

Job Tracking No:

Due Date: 7/19/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV D IPP Rev A 11.06.06 new issue EC verified by: DD IPP rev B 12.02.06 as per dwg rev PB1 DD
verf: EC IPP REV: C 15.11.16 AS PER DWG PD1 DD VERF: JLM IPP REV: D 16.02.05 AS PER DWG REV: D
DD VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	5 pcs	7/19/19		0.00	19.23	Large Fab - 1		mu [Signature]
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
160	QC 9	5 pcs	7/19/19		0.00	0.00	QC 9 - 10		B
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
165	QC 5	5 pcs	7/19/19		0.00	0.00	QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S198237



Part: D4406-043

Job No: 197397

Serial No/Batch: S198237

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/16/19

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					QC 5 - 9	
					QC 5 - 50	EL
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
170	Small Fab - 2 - B4B	5 pcs	7/19/19	0.00 1.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	RD 19-7-16
					Small Fab - 7 - B4B	
180	QC 5	5 pcs	7/19/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	JUL 17 2019 DAS 40
					QC 5 - 61	9-89
					QC 5 - 81	
190	Packaging 3-1 - Stock - B4B	5 pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	FP-001 J1 19-7-18
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	

					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	
200	QC 21 - SA	5 pcs	7/19/19	0.00	0.00	QC 21 - SA - 70
						QC 21 - SA - 53

DAG
21
9:55

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Part Op **150** - (Weld per dwg A/R S.S. rod Batch: _____)
 Descriptions: **160** - (QC9- Inspect visual per QSI004- Fusion Welds)
165 - (QC5- Inspect part completeness to step on W/O)
180 - (QC5- Inspect part completeness to step on W/O)
190 - (Identify as per dwg & Stock Location: _____)
200 - (QC21- Final Inspection - Work Order Release)

170

Rock Guard 5184717

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-3	Plate	5 pcs (1 ea)	150-Large Fab - Welded Assy-1	5157403
D4407-043	Bar Weldment	10 pcs (2 ea)	150-Large Fab - Welded Assy-1	5186604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
150-Large Fab - Welded Assy-1	D4406-3	5	5	0
	D4407-043	10	12	0

Part Specifications

Specifications could not be found.

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